



HOSHIZAKI AMERICA, INC.

SERVICE BULLETIN

SB01-0007

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Subject: IM-51BAE ACCUMULATOR ANGLE

The IM-51BAE has an accumulator on the Evaporator outlet. The angle of this accumulator is critical to the proper operation of the machine. If this angle is too high it could cause the unit to have symptoms similar to an inefficient compressor. This situation could also allow refrigerant to flood back to the compressor causing internal damage.

Attached you will find a drawing showing the proper angle and position of the accumulator. This drawing is shown facing the rear of the unit.

Note: The angle of this accumulator must be checked prior to any compressor change.

