HOSHIZAKI AMERICA, INC.
SERVICE BULLETIN

SUBJECT: IM-500SAA Controller Programming

If it becomes necessary to install a new IM-500SAA control board, part number P01873-01, the model code must be programmed into the board before the unit will operate properly

Follow the steps below for programing:

1. Once the board has been installed, apply power to the unit and turn the switch on.

2. "00" will appear on the display of the new board

3. For the IM-500SAA, set the model code to "08"

4. Press service button "1" to increase the first digit and service button "2" to increase the second. Note: It should only be necessary to adjust service button "2" in order to get the IM-500SAA model code of "08" displayed.

5. Digits will appear in the following order: 0,1,2,3,4,5,6,7,8,9,A,B,C,D,E,F.

6. When a valid model code is displayed, the dot in the bottom right of the display turns on.

7. When the desired model code "08" is displayed, press the reset button to save the setting. "ON" will appear in the display.

If you have any questions regarding this procedure please contact Technical Support at 1-800-233-1940