

## HOSHIZAKI AMERICA, INC. SERVICE BULLETIN

SB14-0004

March 5 2014 Page 1 of 1

## Subject: Capillary Tube Replace Kits for Commercial Series Under-Counter Reach-ins

Capillary tube systems can be difficult to correctly diagnose. It is recommended to consult Hoshizaki in the event that you believe that you have a capillary issue on a Hoshizaki under counter reach-in. If you have a Hoshizaki unit that you feel is low charged, has a clogged capillary or a potential compressor issue contact Tech Support prior to penetrating the refrigeration system. Note that due to the small charge and the need to keep the system free of contaminants, there are no service valves provided on new equipment. To access the system, it will be necessary to install piercing valves for final diagnosis. To avoid potential leaks, the piercing valves should always be replaced with standard weld in access ports for the final repair.

If it becomes necessary to replace the capillary tube, see the chart below to find your model and order the proper kit number. Installation instructions are included with the kits.

Note: Charge is critical and the filter drier must be replaced.

MODEL NUMBER	CAP TUBE	HS-KIT	P/N
CRMF27 (D)	3A1649-08	SP-5120	3A8127G01
CRMF48 (D)	3A1649-09	SP-5121	3A8127G01
CRMF60 (D)	3A1649-09	SP-5121	3A8127G01
CRMR27 (D)	3A1649-07	SP-5119	3A8126G01
CRMR48 (D)	3A1649-07	SP-5119	3A8126G01
CRMR60 (D)	3A1649-08	SP-5120	3A8127G01
CRMR72 (D)	3A1649-08	SP-5120	3A8127G01
CRMR27 -8, 12M (D)	3A1649-07	SP-5119	3A8126G01
CRMR48 (D)	3A1649-07	SP-5119	3A8126G01
8, 10, 12, 12M, 15M, 18M			
CRMR60 (D)	3A1649-09	SP-5121	3A8127G01
8, 12, 12M, 16, 18, 18M, 24M			
CRMR72 (D)			
12, 16, 18, 18M, 24M, 30M			

If you have any questions regarding this information please contact Technical Support at: Tech-Support@hoshizaki.com or1-800-233-1940.