



HOSHIZAKI AMERICA, INC.

SERVICE BULLETIN

SB14-0008

March 31, 2014

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Subject: SRK-20H (1/3 PHASE) COMPRESSOR CHANGE

Copeland no longer manufactures the compressors for these models with an internal crankcase heater; therefore these compressors will sub to the numbers shown below and an external crankcase heater.

In addition to the change in crankcase heater type, the suction line fitting on the compressor has changed from 3/4" to 5/8".

Compressor number	Manufactures number	Sub to	Compressor number	Crankcase heater number
4A4889-02	CS24K6E-TF5		4A4889-01	4A5397-02
4A4888-02	CS24K6E-PFV		4A4888-01	4A5397-02

The following model and serial numbers will be affected by this change. Units built after the serial number below were manufactured with external crank case heaters and 5/8" suction line fittings.

Model Number	Serial Number
SRK-20H	C10069K and earlier
SRK-20H3	C00201D and earlier

In the event a replacement compressor is required, it will be necessary to order the external crank case heater separately. This change will also require re-piping the suction line fitting on the compressor using a 3/4" x 5/8" reducer and standard refrigeration practices.

For Non-warranty repairs: A standard "off the shelf" 240/265 watt 40/49 watt band heater will be acceptable if the Hoshizaki OEM heater is not available.

If you have any questions please contact Technical Support at Techsupport@hoshizaki.com or 1-800-233-1940.