



HOSHIZAKI AMERICA, INC.

SERVICE BULLETIN

SB16-0001

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Subject: F-1001M_H and F-1001M_J Control board change to part number 2A8053-01

We have been made aware of a possible issue concerning the F-1001 modular flakers. When the bin control opens these units may not shut down using the proper sequence. This may result in ice packing in the ice chute and not allowing the unit to re-start. In some cases it can also allow the mechanical bin control assembly to be pushed out of place.

This issue is a result of a programing change to control board 2A4296-01. This issue only affects certain versions of the F-1001 modular flaker. Other flakers and DCM models using this board are not affected due to different bin control mechanisms and shut down sequences.

As a result the control board for the F-1001M_H and F-1001M_J will be changing to a new part number 2A8053-01. This change affects F-1001M_J that were produced after July 2015 through January 2016. It also affects any service parts that may be required for earlier F-1001M_J and F-1001M_H units built from September 2013 and after, that originally used control board 2A4296-01.

This does not affect F-1001M_H units built with control board 437305-01 or 4A5591-01.

Model and serial numbers requiring control board 2A8053-01		
F-1001M_H (-C) (Except MLH)	Serial numbers CxxxxxJ and after. (September 2013)	Required for service replacements only
F-1001M_J (-C) (Including MLJ)	Production units built from July 2015 (ExxxxxG) through January 2016 (FxxxxxA)	As well as all service board replacements

2A8053-01 Control board dip switch settings										
	1	2	3	4	5	6	7	8	9	10
F-1001M_H	OFF	OFF	OFF	OFF	OFF	OFF	OFF	ON	OFF	OFF
F-1001M_J	OFF	OFF	OFF	OFF	OFF	OFF	OFF	ON	OFF	OFF

If you have any questions concerning this change please contact tech-support@hoshizaki.com or 1-800-233-1940