



HOSHIZAKI AMERICA, INC.

SERVICE BULLETIN

SB16-0005

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Subject: Serenity Series Installation (Crankcase heater energizing)

When installing the KMS ice makers with the SRK condensing units the crankcase heater must be energized for a minimum of 4-hours prior to the startup of the ice maker. This is called out in the instruction manual that is included with the unit. However, it is important that this 4-hour period occurs **AFTER** the condenser and icemaker line set connections have been made and all shut off valves have been opened.

Having the crankcase heater energized for 4-hours after the complete system is connected allows for a complete path for any refrigerant to leave the compressor before start up. Failure to energize the crankcase heater with the complete system connected could cause severe damage to the compressor

If you have any questions concerning this pump change please contact Technical Support at techsupport@hoshizaki.com or 1-800-233-1940