



HOSHIZAKI AMERICA, INC.

SERVICE BULLETIN

SB90-0008R2

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Subject: OVERSIZED PANELS

The Hoshizaki parts department offers oversized panels for the KM series units. The oversized panel is designed to be installed over the existing foamed in place panel. This may be necessary to cover damage, which may be caused during shipping or installation.

Please refer to the list below when placing an order through your Hoshizaki distributor.

MODEL		DESCRIPTION	PART NUMBER
KM-280M	KM-320M	LEFT SIDE PANEL	4A0072A01
KM-450M	KM-451D		
KM-452D	KM-461M		
KM-500M	KM-501M		
KM-630M	KM-631D	LEFT SIDE PANEL	4A0072A03
KM-632D	KM-650M		
KM-800M	KM-900M		
KM-1200M	KM-1300M	LEFT SIDE PANEL	4A0072A04
KM-1340M	KM-1600M		
KM-1601M			
KM-1200S	KM-1300S	LEFT SIDE PANEL	4A0072A05
KM-1300N	KM-1600S		
KM-1601S			
KM-1800S		LEFT SIDE PANEL	4A0072A06
KM-2000S			
KM-2400S			
KML-200M	KML-250M	LEFT SIDE PANEL	HS-0152
KML-300M	KML-350M		
KML-400M	KML-450M		
KML-451M			
KML-600M	KML-631M	LEFT SIDE PANEL	HS-0151
KM-452D	KM-450M	RIGHT SIDE PANEL	4A0072A02
KM-500M	KM-632D		
KM-630D	KM-800M		
KM-900M			

Note: Right side panels for the KM-451D, KM-631D and Flaker units are not foamed in place and are identified in the parts manuals.

The attached instructions are shipped with each side panel.

If you have any questions regarding this bulletin please feel free to contact the Hoshizaki Technical support Department at 1-800-233-1940.

INSTALLATION INSTRUCTION FOR OVERSIZED PANEL

TOOLS REQUIRED

Metal Scribe

Pop rivets and Tool

1/8" Drill Bit

Electric Drill

INSTRUCTIONS

1. The left side panel has double-sided tape near its top edge. The right side panel has no double-sided tape and should be installed with its shorter edge vertical. Place the oversized panel on the machine and mark the damaged panel where the holes should be drilled.
2. Using a 1/8" inch drill bit, drill all necessary holes on the damaged panel.
3. If you are installing the oversized panel on the left side of the machine, remove the protective film from the double-sided tape. On larger panels, place a small amount of silicone sealant on the inside of the panel so that it will adhere well to the original panel.
4. Place the panel on the machine again. Be sure all the holes line up before riveting the panel in place. Then, using the rivets, fasten the panel to the machine. Press the panel against the tape and silicone areas so that the panel sticks securely.