

HOSHIZAKI AMERICA, INC. SERVICE BULLETIN

SB92-0002

March 23, 1992

SUBJECT: FACTORY ADJUSTMENTS FOR ALPINE CONTROL BOARD

The attached chart should be utilized for setting the dip switches on an Alpine board to the factory set position. These settings are for the original Alpine board, part number 2U0127-01, and the replacement Alpine board, part number 2U0139-01, which replaces the "C" style control board.

Since these adjustments compensate for varying water conditions, be sure to check the setting of the control board before installing it into the unit. If adjustments have been made to the original board on dip switches 1 through 6, adjust the replacement board to correspond with the original board setting. Always check to assure that dip switches 7 and 8 are off before operating the unit.

SETTING OF ALPINE CONTROL BOARD

DIP SWITCH SET OF ALPINE BOARD

MODEL	DIP SWITCH							
	1	2	3	4	5	6	7	8
KM-250BAB	0	1	1	0	0	0	0	0
250BRB	1	1	1	0	0	0	0	0
KM-250MAB	0	0	0	0	1	1	0	0
250MRB	1	0	0	0	1	1	0	0
KM-450MAB	0	0	0	0	1	1	0	0
450MRB	0	0	0	0	1	1	0	0
450MRB	0	0	0	0	1	1	0	0
KM-630MAB	0	0	0	0	1	1	0	0
630MRB	0	0	0	0	1	1	0	0
630MRB	0	0	0	0	1	1	0	0
KM-800MAB	0	0	0	0	1	1	0	0
800MRB	0	0	0	0	1	1	0	0
800MRB	0	0	0	0	1	1	0	0
KM-1200MAB	0	0	0	0	1	1	0	0
1200MRB	0	0	0	0	1	1	0	0
1200MRB	0	0	0	0	1	1	0	0
KM-1200SAB	0	0	1	1	1	1	0	0
1200SRB	0	0	1	1	1	1	0	0
1200SRB	0	0	1	1	1	1	0	0
KM-1600MAB	0	0	0	0	0	0	0	0
1600MRB	0	0	0	0	0	0	0	0
KM-1600SWB	1	0	1	1	0	0	0	0
1600SRB	1	0	1	1	0	0	0	0
KM-2000SWB	1	0	1	1	0	0	0	0
2000SRB	1	0	1	1	0	0	0	0
KM-2400SRB	0	0	1	0	0	0	0	0

R-22 MODEL

KM-630MAB	0	0	0	0	1	1	0	0
630MRB	0	0	0	0	1	1	0	0
630MRB	0	0	0	0	1	1	0	0
KM-1200SAB	0	0	1	1	1	1	0	0
1200SRB	0	0	1	1	1	1	0	0
1200SRB	0	0	1	1	1	1	0	0

DIP SWITCH SET

	DIP				
DEF TM	1	0	1	0	1
	2	0	0	1	1
		60	80	120	180
PUMP OUT	3	0	1	0	1
	4	0	0	1	1
		10	10	10	20
MIN DEF		150	180	120	180
WTR VALVE		OFF	OFF	ON	OFF
PERIODIC PUMP TM	5	0	1	0	1
	6	0	0	1	1
		1/1	1/2	1/5	1/10
STRAGE SW.	7	0	1		
		OFF	ON		
TEST	8	0	1		
		NO	TEST		

0:OFF

1:ON

NOTE:

A. Do not adjust switch Number 7 from the OFF position.

B. Switch Number 8 must be in the OFF position when the unit is in operation.