



HOSHIZAKI AMERICA, INC.

SERVICE BULLETIN

SB93-0011

Dec. 8, 1993

SUBJECT: DESIGN CHANGE TO CLEANING VALVE SWITCH HANDLE

A design change has been made on the cleaning valve handle to correct a loose fit. It was reported that the cleaning valve handle would vibrate away from the valve stem and not contact the interlock switch arm. This would shut the unit off and it would not operate until the handle was pushed in securely. To correct this, a screw hole has been added to the inside stem fitting and the handle is secured with a 4 x 8 stainless screw. If this problem is encountered in the field, a small screw can be added or the handle can be replaced with Hoshizaki part number 215383-01 and an M4X8T2 screw.

If a screw is added to the existing handle make sure the handle is straight and contacts the interlock switch arm after the screw is in place.

The screw was added on all units beginning with the following serial numbers and after:

KM-250MAB	C10621	KM-1200MAE	C00006
MWB	C00271	MWE	C00006
KM-250MAE	C10001	MRE	C00156
MWE	C10001	KM-1200SAE	C00221
KM-450MAB	C22896	SWE	C00221
MWB	C23856	SRE	C00776
MRB	C20486	KM-1600SRB1	C00346
KM-500MAE	C10001K	SWB1	C00166
MWE	C10001K	SRB3	C00596
MRE	C10001K	SWB3	C00086
KM-630MAE	C10756	KM-1600__E	ALL
MWE	C20256	KM-1600MRB1	C00161
MRE	C20406	MRB3	C10230
KM-630M 50	ALL	KM-2000SRB3	C00121
KM-800MAE	C10206	SWB3	C10061
MWE	C10106	KM-2000__E	ALL
MRE	C10206	KM-2400SRB3	C00186