



# HOSHIZAKI AMERICA, INC.

## SERVICE BULLETIN

**SB95-0005**

August 17, 1995

**SUBJECT: Wiring diagram correction KM-1600SWE3**

Recently we were made aware of a mistake in the wiring diagram in the composite Service Manual, Service Keys, and the Tech-Spec's. This mistake was also made on the wiring label part number 331319-01 which is installed on the control box of the unit. The wiring diagram below is the corrected version.

The units were wired correctly on the assembly line. **The problem is that the wiring label on the control box does not match the unit wiring.** The mistake was the point of connection for terminal 5 on the bypass relay. It connects to the liquid line valve circuit as shown below and not to the hot gas valve circuit.

