

## HOSHIZAKI AMERICA, INC.

## **SERVICE BULLETIN**

SB96-0001 May 30, 1996

## **SUBJECT: Universal Replacement Contactor**

Magnetic contactor Hoshizaki part number 428393-01 serves as a universal replacement contactor for the following models:

| KM-250 ALL | KM-500 ALL | KM-630 ALL  |
|------------|------------|-------------|
| KM-451 ALL | KM-601 ALL | KM-800 ALL  |
| KM-452 ALL | KM-631 ALL | KM-1201 ALL |
| KM-450 ALL | KM-632 ALL | KM-1200 ALL |

This contactor is the sub for part number 427003-01. It is a direct replacement for all the above models with the exception of KM-601 and KM-631's. Use of 428393-01 on KM-601 DU / DWU and KM-631 DU / DWU models require a wiring change.

## The wiring change is as follows:

Connect T1 from the original contactor to terminal 11 on the new contactor.

Connect L1 from the original contactor to terminal 12 on the new contactor.

Connect the two wires from T3 and L3 together using a but splice or wire nut. These wires will not run through contacts on the new replacement contactor.

