



# HOSHIZAKI AMERICA, INC.

## SERVICE BULLETIN

**SB97-0001**

**April 28, 1997**

### **SUBJECT: THREE PHASE CONTACTOR CHANGE.**

As of July 1996, the original Toshiba three phase contactor used on the KM-1600 & KM-2000 series equipment was changed to a domestic supplied part. The same contactor is used on both single and three phase units. The new contactor which is manufactured by Joslyn Clark can be used as a universal replacement with an additional mounting bracket. The Hoshizaki part number is 4A0794-01.

We are out of service parts inventory for the original 438215-01 part. This part number now substitutes to number HS-051. This replacement assembly contains the new contactor, instructions, universal mounting bracket and screws. The mounting bracket is only needed to mount the new contactor in place of the original one. The base mounting holes do not match between the original and new parts.

When replacing a Toshiba contactor, refer to the wiring label located on the control box cover as a wiring color reference. Use the following connection table to properly install the new Joslyn Clark contactor.

TOSHIBA (#C-25E)		→	JOSLYN CLARK (#A77-309040A-1)
connect	8	to	C1
connect	9	to	C2
connect	B1	to	NC
connect	B2	to	COM
connect	L1,L2,L3	to	SAME
connect	T1,T2,T3	to	SAME