



# HOSHIZAKI AMERICA, INC.

## SERVICE BULLETIN

**SB97-0006R**

**September 5, 1997**

### **Subject: Parts Change for F-1000M\_B Auger**

During development of the F-1000 M\_E product, changes were made in the auger and extruding head design. These changes improved the performance and reliability of the auger/extruding assembly.

To allow these improvements to carry over to previous equipment, we are substituting the replacement parts for the original F-1000M\_B auger part number 211595G01 to service assembly # HS-0079. This also reduces service parts inventory and allows commonality of parts between models. When you order #211595G01 it will automatically sub to HS-0079. The new parts are direct replacements.

Part # HS-0079 consist of the following items:

Description	Hoshizaki Part #
Auger	218738G02
Extruding Head	328801G01
Pin	7135-0522
** Labels	(2) 4A1036-01
Instructions	3A0662-01

\*\* The label, outlined below must be placed on the evaporator and on the back panel to alert the servicer that the new parts are installed.

### NOTICE

This unit has been updated with a revised auger and extruding head. If replacing auger or extruding head you must order the updated parts.

Auger .....218738G02  
Extruding Head.....328801G01

(NOTE) Extruding head bearing must be checked with 0.02 bearing gauge once per year or every 10,000 hours of operation.

4A0136-01Q