



HOSHIZAKI

Parts List

Modular Crescent Cuber

Models

KM-322MAK

KM-522MAK

KM-622MAK



hoshizakiamerica.com

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Auxiliary Codes

KM-322MAK

R-0 January 2026

KM-522MAK

Q-0 September 2025

R-0 January 2026

KM-622MAK

Q-0 January 2025

R-0 January 2026

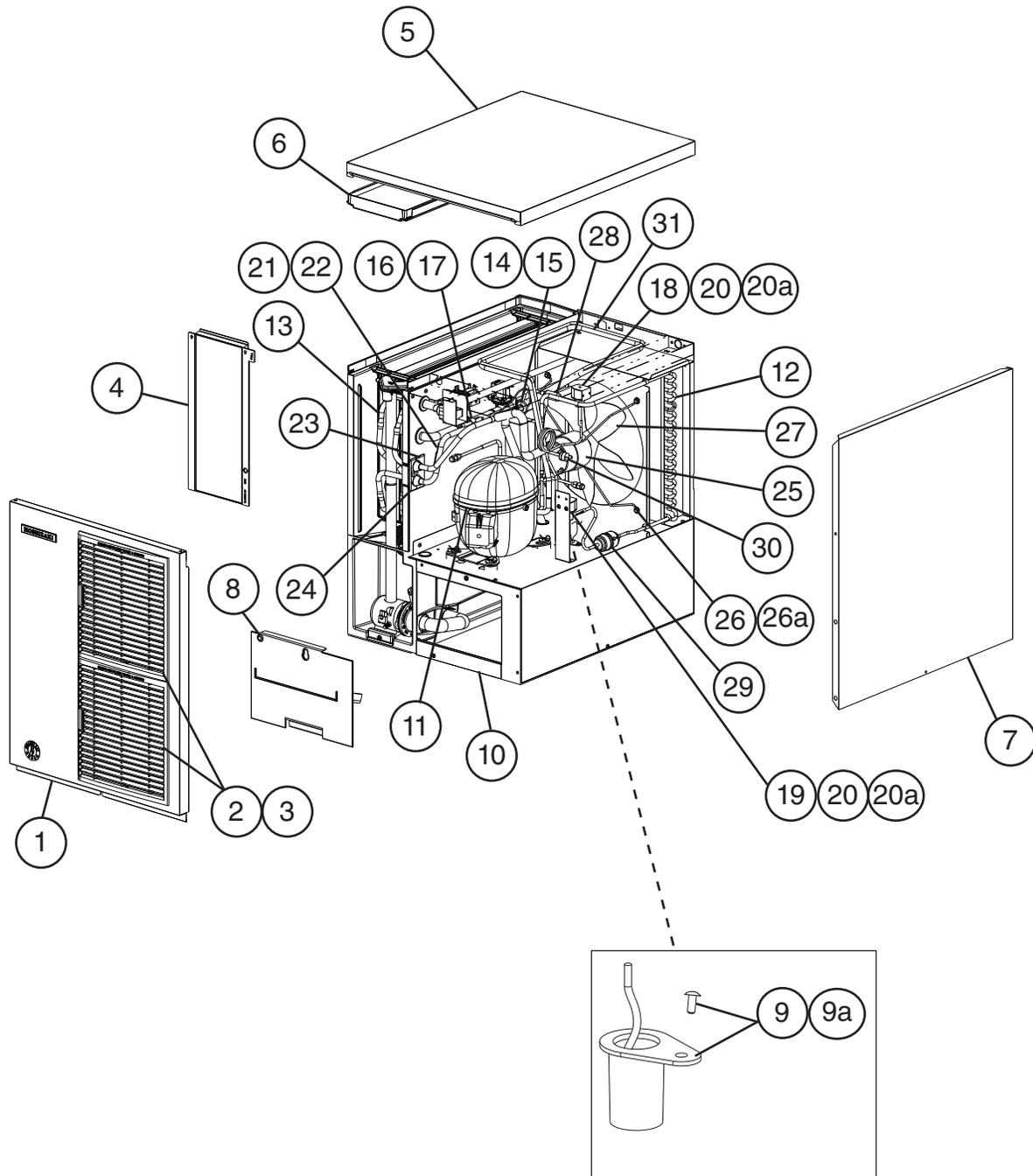
Auxiliary Code Breakdown

The auxiliary code is the first two characters in the serial number. The first character indicates the year. Years progress or regress in alphabetical order. The series runs from "A" through "V" and the letters "I" and "O" are skipped. The second character indicates significant part changes within a year. Base is "0" and this number advances for each change. In cases where there is a letter in parentheses, this designates the month. This is the last character in the serial number. The series runs from "(A)" through "(M)" and the letter "(I)" is skipped. This designation is only included when identifying a parts change within an auxiliary code.

Note About Ordering Parts

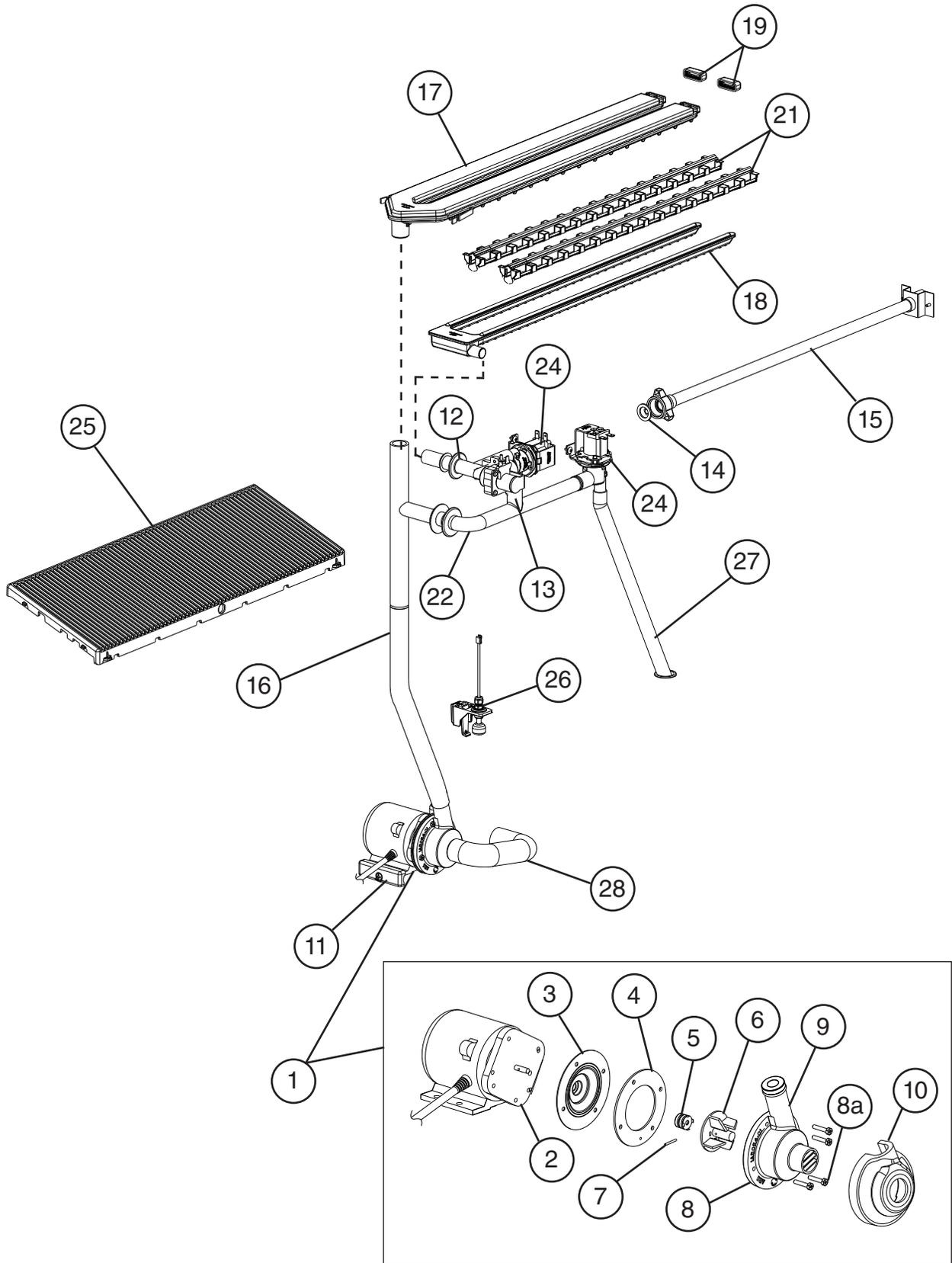
Most assemblies cannot be ordered as complete units; parts in the assemblies generally must be ordered separately.

A. Main Assembly and Refrigeration Circuit
KM-322MAK, KM-522MAK, KM-622MAK
 Q-0, R-0



Title: A. Main Assembly and Refrigeration Circuit Model: KM-322MAK, KM-522MAK, KM-622MAK												
Index No.	Description	Material or Model Number	Part Number	Required Number								
				Q-0								
Main Assembly												
1	Front Panel Assembly (includes items 2 and 3)		1A8327A01	1								
2	Louver Assembly (includes item 3)		2A6649A01	2								
3	Air Filter		2A2062G01	2								
4	Front Insulation		3A9354G01	1								
5	Top Panel Assembly		1A8299G01	1								
6	Top Insulation		3A9353G01	1								
7	Right Side Panel	KM-322MAK	1A5480-01	1								
		KM-522MAK										
		KM-622MAK	1A8278-01									
8	Base Cover		3A9771-01	1								
9	Ultrasonic Bin Control		4A6148G01	1								
9a	Screw		7C32-0410	1								
10	Front Frame		1A4570-01	1								
Refrigeration Circuit												
11	Compressor	KM-322MAK	4A7571-01	1								
		KM-522MAK	4A7600-01	1								
		KM-622MAK	4A7808-01	1								
12	Condenser	KM-322MAK	2B1818-01	1								
		KM-522MAK	2B1737-01	1								
		KM-622MAK										
13	Evaporator		1A4119G01	1								
14	Thermostatic Expansion Valve	KM-322MAK	4A7497-08	1								
		KM-522MAK	4A7497-06									
		KM-622MAK	4A7497-03	1								
15	Thermostatic Expansion Valve Cover		4A7233-01	1								
16	Thermostatic Expansion Valve Bulb Holder		4A7659-02	1								
17	Hose Clamp		4A7759-01	1								
18	Hot Gas Valve Body		4A3978-01	1								
19	Liquid Line Valve Body		4A3276-01	1								
20	Valve Coil		4A3277-01	2								
20a	Bolt		4A3277F01	2								
21	Thermistor		429006-03	1								
22	Thermistor Holder		427430-01	1								
23	Rubber Insulation A		3A9637-01	1								
24	Rubber Insulation B		3A9638-01	1								
25	Fan Motor		4A3158-01	1								
26	Fan Motor Bracket		2A9618-02	1								
26a	Hex Bolt	5x16, SS	7B0230516	4								
27	Fan Blade		4A0197-01	1								
28	Strainer		441569-04	1								
29	Drier		4A1113-01	1								
30	High-Pressure Switch		4A6039-01	1								
31	Heat Exchanger	KM-322MAK	2B1756G01	1								
		KM-522MAK										
		KM-622MAK	2B1675G01	1								

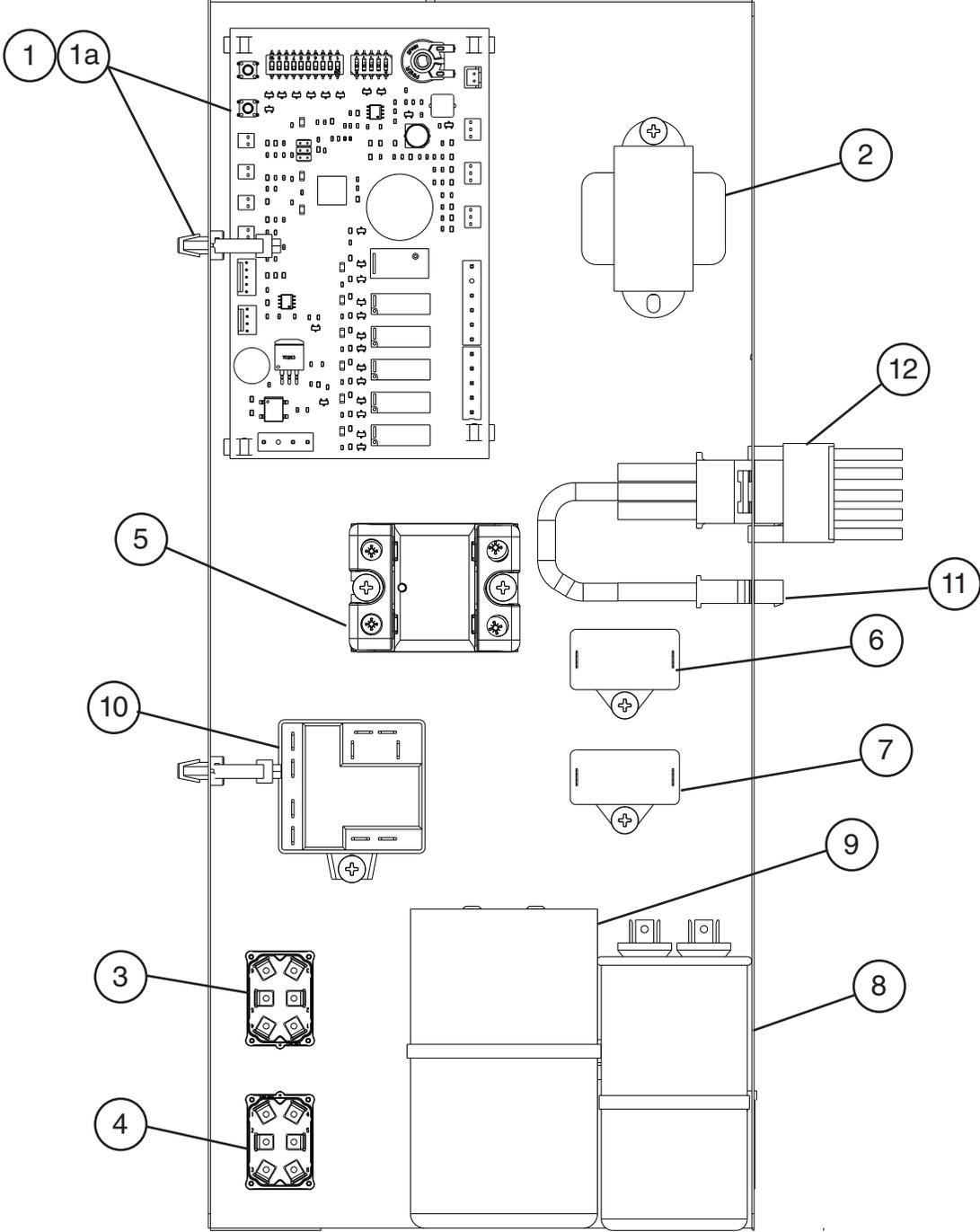
B. Water Circuit
KM-322MAK, KM-522MAK, KM-622MAK
Q-0, R-0



Title: B. Water Circuit Model: KM-322MAK, KM-522MAK, KM-622MAK

Index No.	Description	Material or Model Number	Part Number	Q-0 R-0	Required Number																
1	Pump Motor Assembly (includes items 2 through 8)		3A9728A01	1																	
2	Pump Motor		2A2758-01	1																	
3	Pump Flange		3A2988-01	1																	
4	Pump Gasket		4A2974-01	1																	
5	Mechanical Seal		465627-03	1																	
6	Impeller		433522-01	1																	
7	Pin		4A0648-01	1																	
8	Pump Housing		1A5054-01	1																	
8a	Screws	4x20	4A3871-01	4																	
9	Reducing Pipe		4A6178-01	1																	
10	Pump Housing Insulation		4A7567-01	1																	
11	Pump Motor Bracket		1A4670-01	1																	
12	Water Supply Tee		3A9429-01	1																	
13	Inlet Water Valve		3U0111-03	1																	
14	Rubber Gasket		413854-03	1																	
15	Water Supply Pipe		4A5216G04	1																	
16	Water Hose		2A8823G01	1																	
17	Spray Tube		1A4571G01	1																	
18	Water Supply Tube		1A4572G01	1																	
19	Cap		4A6394-01	2																	
20	Splash Shield		4A6883-01	1																	
21	Spray Guide		1A4581-01	2																	
22	Bypass Hose		3A9544-01	1																	
23	Cleaning Valve		4A5745-01	1																	
24	Drain Valve		4A5745-03	1																	
25	Cube Guide		1A4568-01	1																	
26	Float Switch Assembly		4A7080G01	1																	
27	Silicone Hose	L= 140mm	7730-1114	1																	
28	Suction Hose		433466-01	1																	
29	Overflow Cap (not shown)		1A4580-01	1																	

C. Control Box Assembly
KM-322MAK, KM-522MAK, KM-622MAK
Q-0, R-0

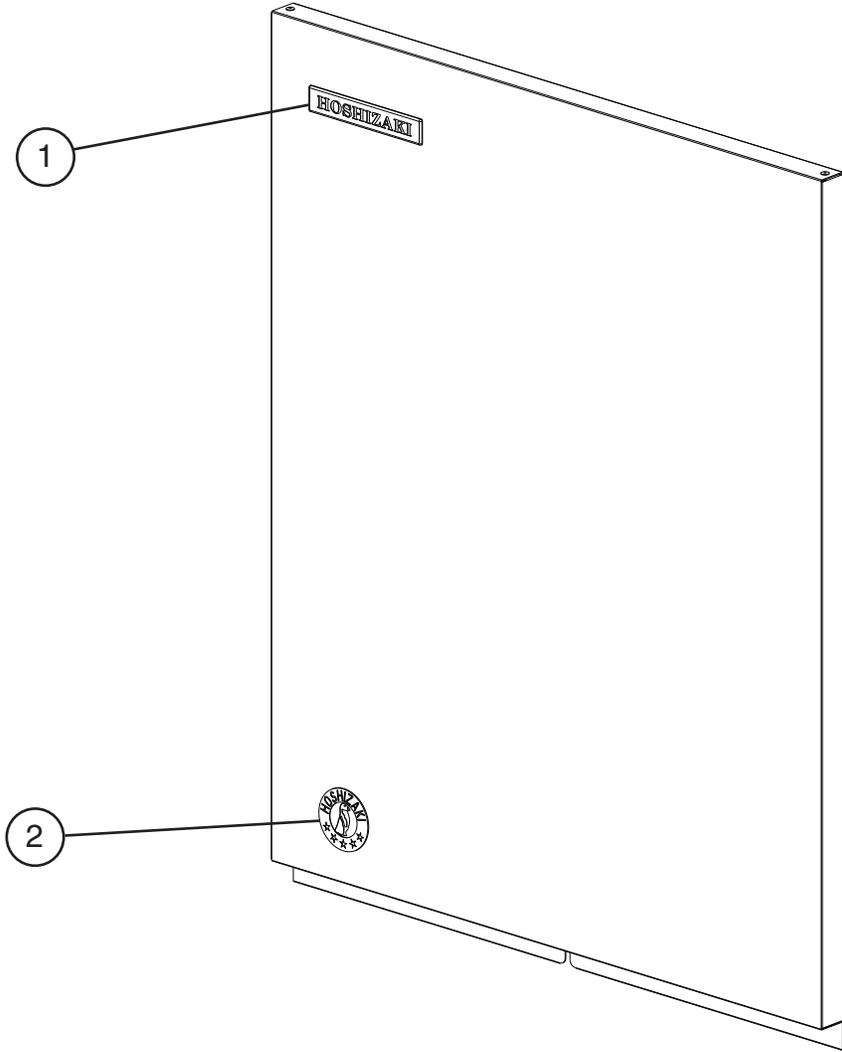


Title: C. Control Box Assembly Model: KM-322MAK, KM-522MAK, KM-622MAK											
Index No.	Description	Material or Model Number	Part Number	Q-0 R-0	Required Number						
1	Control Board		2A9678-03	1							
1a	Control Board Support		4A0336-03	4							
2	Control Transformer		3A0172-01	1							
3	Control Switch		4A7449-04	1							
4	Mode Switch		4A7449-01	1							
5	Compressor Relay		4A7681-02	1							
6	Pump Motor Capacitor	5.5MFD, 250VAC	4A6435-03	1							
7	Fan Motor Capacitor	5.0MFD, 250VAC	4A6435-02	1							
8	Run Capacitor	KM-322MAK KM-522MAK 30MFD, 440VAC	3A2005-14	1							
		KM-622MAK 40 MFD, 440VAC	3A2005-07	1							
9	Start Capacitor	KM-322MAK 243-292 MFD 165VAC	3A0076-20	1							
		KM-522MAK KM-622MAK 340-408MFD 165VAC	3A0076-24	1							
10	Start Relay		4A7587-01	1							
11	Wire Harness	KM-322MAK KM-522MAK	1A4291-04	1							
		KM-622MAK	1A4291-02	1							
12	Wire Harness B		1A4292-01	1							

D. Accessories & Labels

KM-322MAK, KM-522MAK, KM-622MAK

Q-0, R-0



D. Accessories & Labels Model: KM-322MAK, KM-522MAK, KM-622MAK											
Index No.	Description	Material or Model Number	Part Number	Required Number							
				Q-0	R-0						
1	Hoshizaki Emblem		4A0560-01	1							
2	Penguin Label		475552L02	1							
3	Universal Brace		4A0363-01	2							
3a	Hex Head Bolt	5x12, SS	7B02-0512	2							